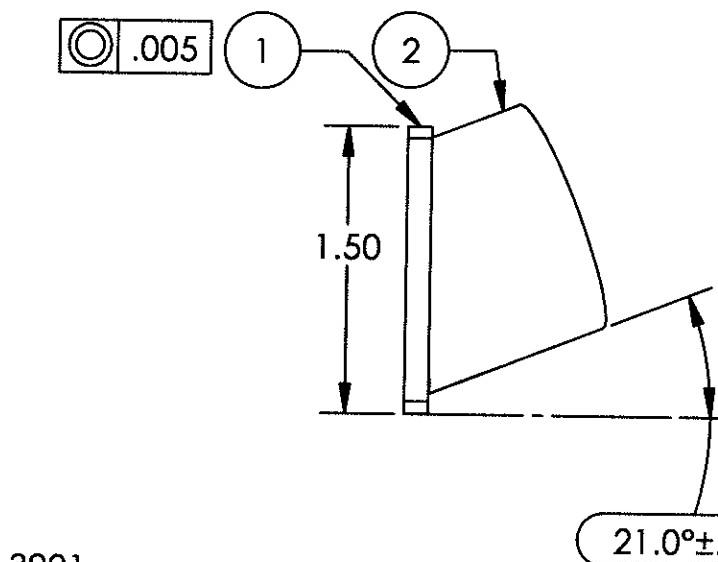
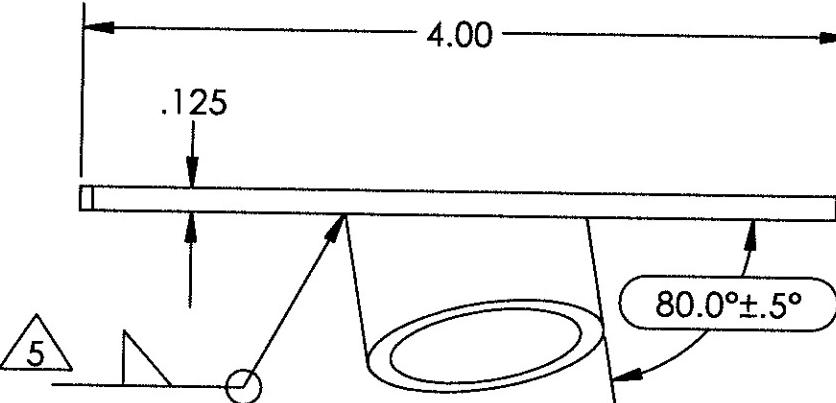


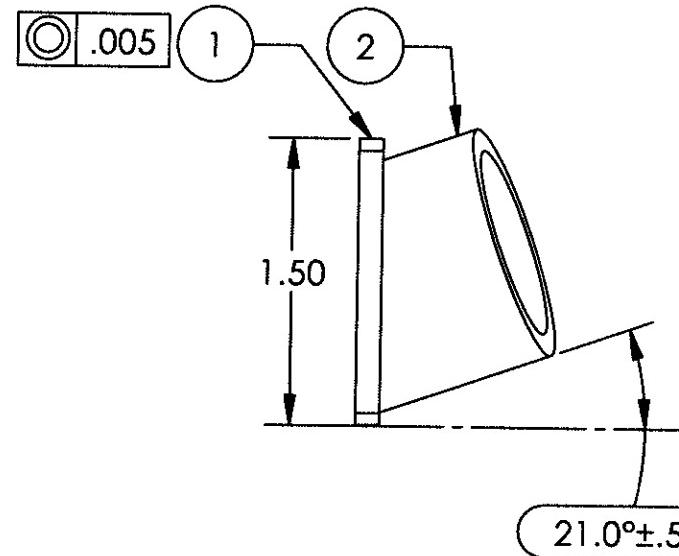
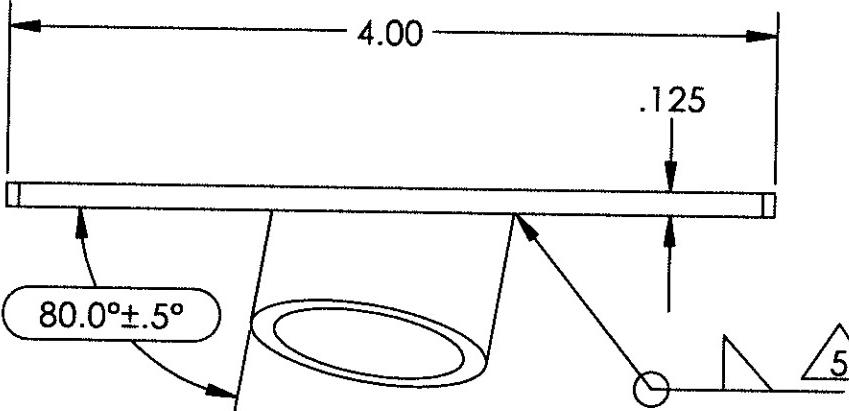
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	12-03-13	P. BRAVO
A	INCORPORATED ECN 04346	01-09-14	P. BRAVO
B	INCORPORATED ECN 05248	12-21-15	P. BRAVO

NOTES:

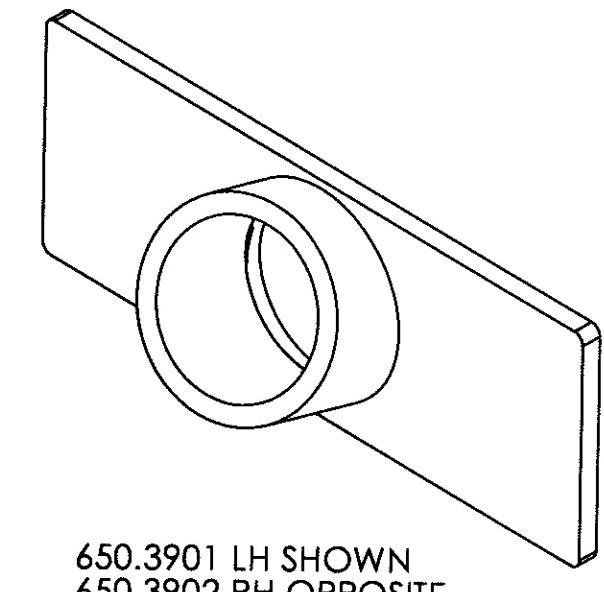
1. IDENTIFY IAW MPP-120.
- 2 MATERIAL: 2024-T3 TUBE, 1.25 OD X .120 WALL.
- 3 MATERIAL: 2024-T3 ALUMINUM.
- 4 FINISH: ANODIZE IAW MPP-172 SECTION 2.1.
- 5 WELD IAW MIL-STD-2219 CLASS C.
6. DEBURR ALL SHARP EDGES.
- 7 PRIME IAW MPP-172 SECTION 4.1.
- 8 MATERIAL: 2024-T3 ALUMINUM SHEET 0.080" THICKNESS.



650.3901



650.3902



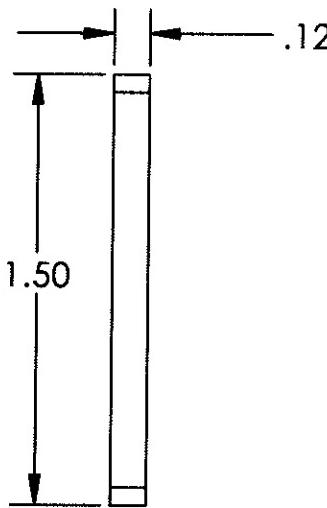
650.3901 LH SHOWN
650.3902 RH OPPOSITE

QTY	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
2		4	650.3913 DOUBLER PLATE	8	4
2		3	650.3912 DOUBLER PLATE	8	4
1	1	2	650.3911 DOUBLER TUBE	2	4
1	1	1	650.3910 DOUBLER PLATE	3	4
X			650.3903 PIVOT STEP DOUBLER SET		
X			650.3902 RH PIVOT STEP DOUBLER		
	X		650.3901 LH PIVOT STEP DOUBLER		
.3903	.3902	.3901			

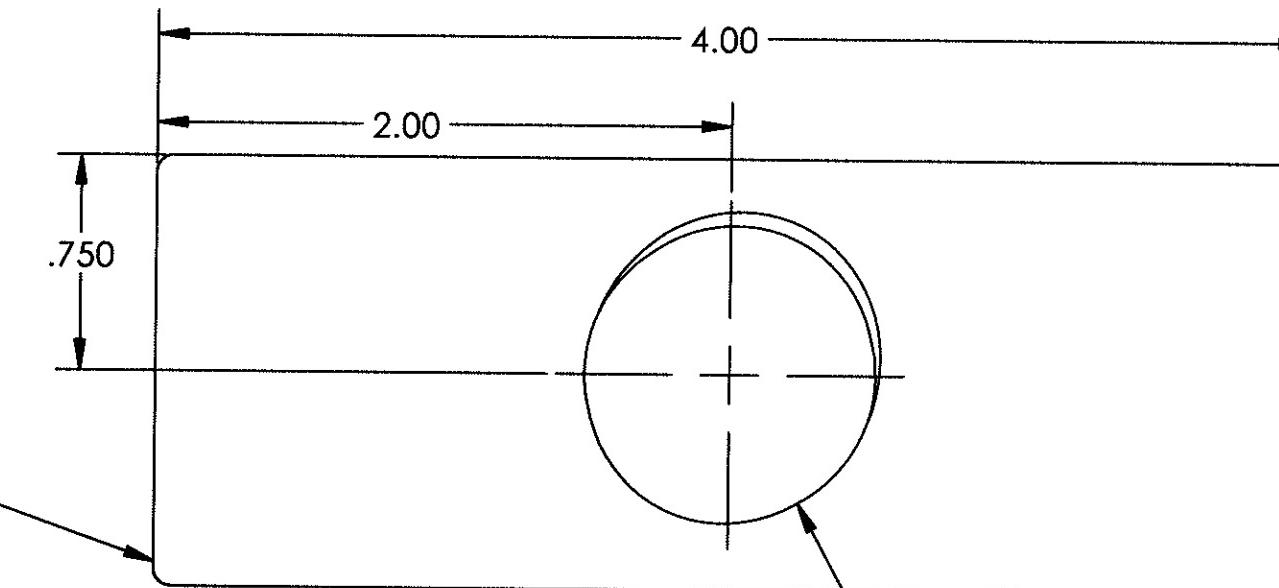
PARTS LIST		ORIGINAL DATE (MO-DA-YR)	12-03-13
NEXT ASSY (S)		DRAWN BY	CHECKER
20707		B. PETERS	P. BRAVO
		DRAWING APPROVAL	
P. BRAVO 12-03-13			
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5			
SIZE	CAGE CODE	DWG. NO.	REV.
B	07MZ6	650.3900	B
SCALE NONE		SHEET	1 OF 3

DART 3030 ENTERPRISE CT.,
AEROSPACE SUITE A,
VISTA, CA. 92081
(760)-724-5300
APICAL INDUSTRIES INC.
dba DART AEROSPACE

PIVOT STEP DOUBLER

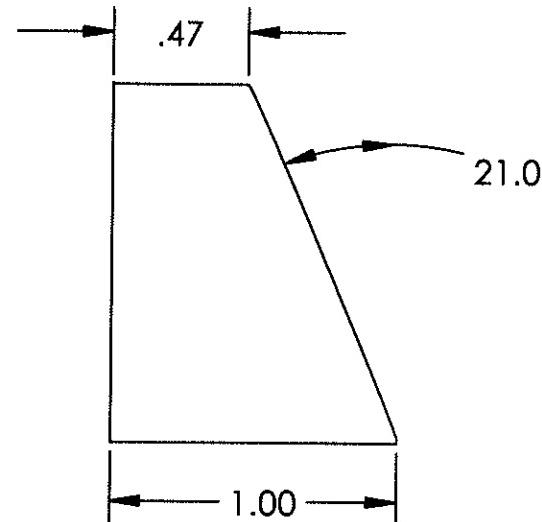


R.063 4PL

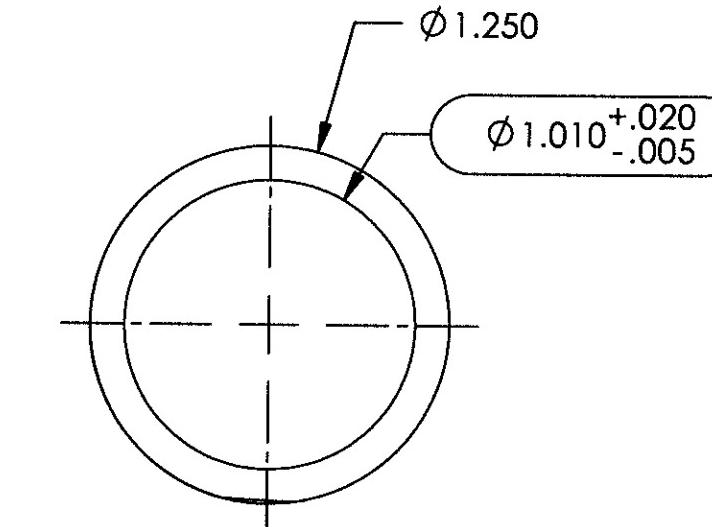


650.3910

$\phi 1.010^{+.030}_{-.005}$



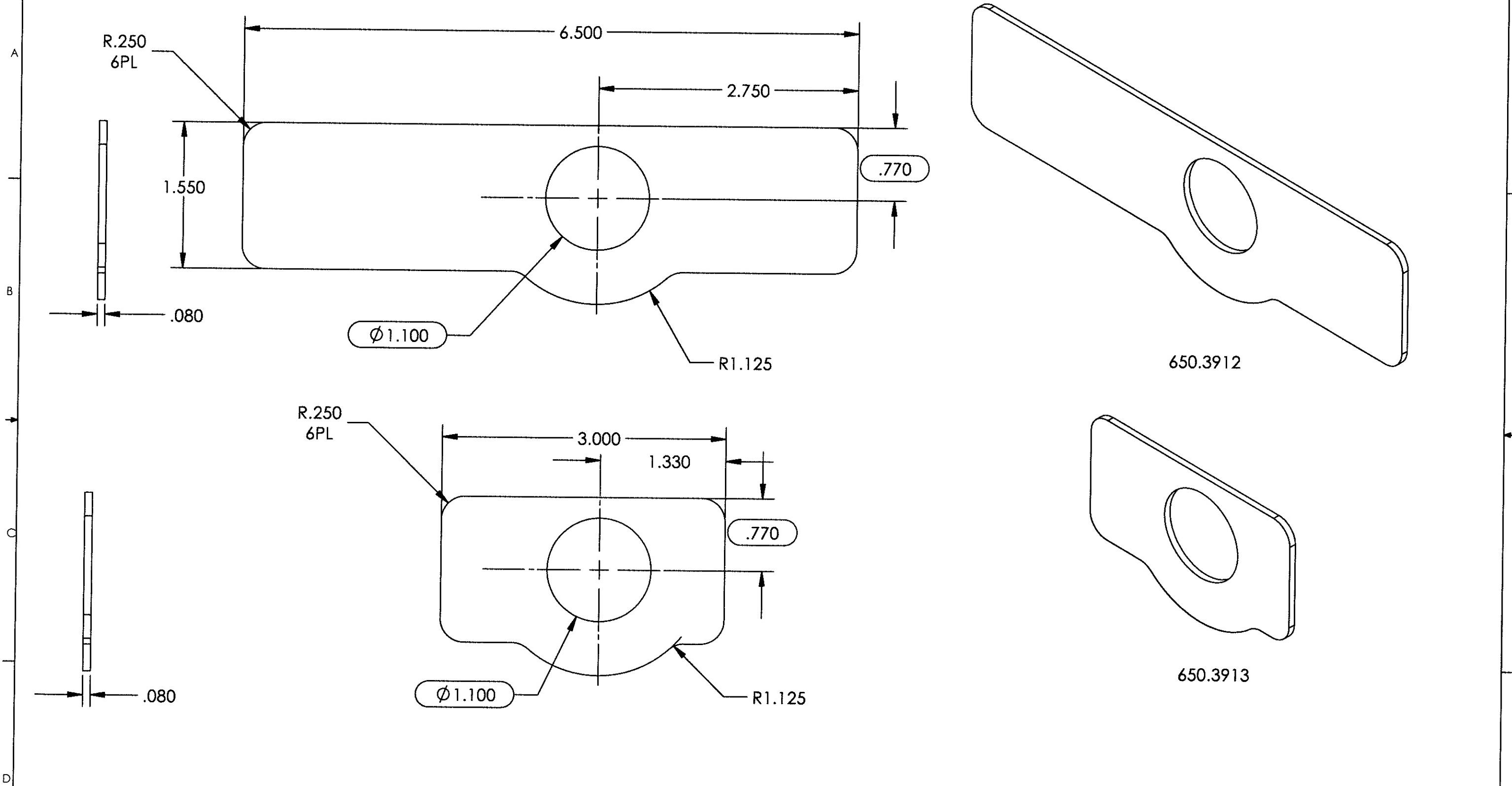
650.3911



ORIGINAL DATE (MO-DA-YR)	12-03-13	DRAWN BY	CHECKER
B. PETERS	P. BRAVO		
DRAWING APPROVAL			
P. BRAVO	12-03-13	CONTRACT No.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$			
SIZE	CAGE CODE	DWG. NO.	REV.
B	07M76	650.3900	B
SCALE	NONE	SHEET	2 OF 3

DART
AEROSPACE
3030 ENTERPRISE CT., SUITE A
VISTA, CA. 92081
(760)-724-5300
APICAL INDUSTRIES, INC.
dba DART AEROSPACE

PIVOT STEP DOUBLER



ORIGINAL DATE (MO-DA-YR)	12-03-13	DRAWN BY B. PETERS	CHECKER P. BRAVO
DRAWING APPROVAL	P. BRAVO	12-03-13	CONTRACT No.
DART AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE			
PIVOT STEP DOUBLER			
SIZE B	CAGE CODE 07MZ6	DWG. NO. 650.3900	REV. B
SCALE NONE	Sheet 3 OF 3		